



## **EL720**

Rev. 0 Issue Date: 16-12-2020

**Product Specification:** 

Nickel-based brazing filler alloy

**Product features:** 

Nickel-based brazing alloy resistant to heat and corrosion, used for the brazing of components in the automotive sector, for brazed plates and for common industrial applications.

Norm:

Ni 720 ISO 17672:2016

**Chemical Composition:** 

Element:	Unit:	Min %	Max %
Cr	%	24.00	26.00
Р	%	9.00	11.00
Ni	%	63.50	65.50
Si	%	0.00	0.10
Fe	%	0.00	0.20

**Physical Properties:** 

**Physical Properties:** 1050 (°C)

Melting range: 880 - 950 (°C)

Tensile strength:

550 - 580 (MPa)

**Surface Preparation:** 

Clean surface by solvent-wiping any deposits of heavy grease, oil, dirt, or other contaminants.

Precautions:

Please refer to the appropriate material safety data sheet (MSDS) prior to using this product. For technical assistance, please call +39 0922 871694. FOR INDUSTRIAL USE ONLY.

Warranty:

Linbraze will not replace any material found to be defective. Because the storage, handling and application of this material is beyond our control, we can accept no liability for the results obtained.

**Disclaimer:** 

All information on this data sheet is based on laboratory testing and is not intended for design purposes. LINBRAZE makes no representations or warranties of any kind concerning this data.